

Date: Friday, 5/25/2007 8:01:38 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	ARM
Job Number	32550			
Estimate Number	10706			
P.O. Number	N/A		Part Number	D2012103
This Issue	5/25/2007	S.O. No. N/A	Drawing Number	D2012-103 REV B2
Prsht Rev.	NC		Project Number	N/A
First Issue	N/A		Drawing Revision	B2
Previous Run	31482		Material	N/A
Written By			Due Date	6/6/2007
Checked & Approved By	<u>2007.05.28</u>		Qty:	5
Comment	Est Rev: 02.04.03 Added Inspect level 3 NG		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304TR0500W035	304 RD Tube .500 x .035W	
		Comment: Qty.: 3.5700 f(s)/Unit Total : 17.8500 f(s) Material: 304/316 Seamless SS tubing, 1/2" O.D. x .035" wall(M304TR0.500W.035) Identify as D2012-101 Batch: 17104640	FF 07-06-26 5
2.0	BRAKE NC	NC BRAKE	
		Comment: NC	FF 07-06-26 5
		Comment: NC	FF 07-06-26 5
		Comment: SMALL & MEDIUM FAB RESOURCE 1	
		1-Deburr	
		2-Bend D2012-103 as per template D2012-103T2 & Dwg D2012-103	FF 07-06-27 5
4.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	En 07/06/28 (X5)
5.0	POWDER COATING	POWDER COATING	
		Comment: POWDER COATING	(5)
		Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3	Bl/m/d/07-06-28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/06/09
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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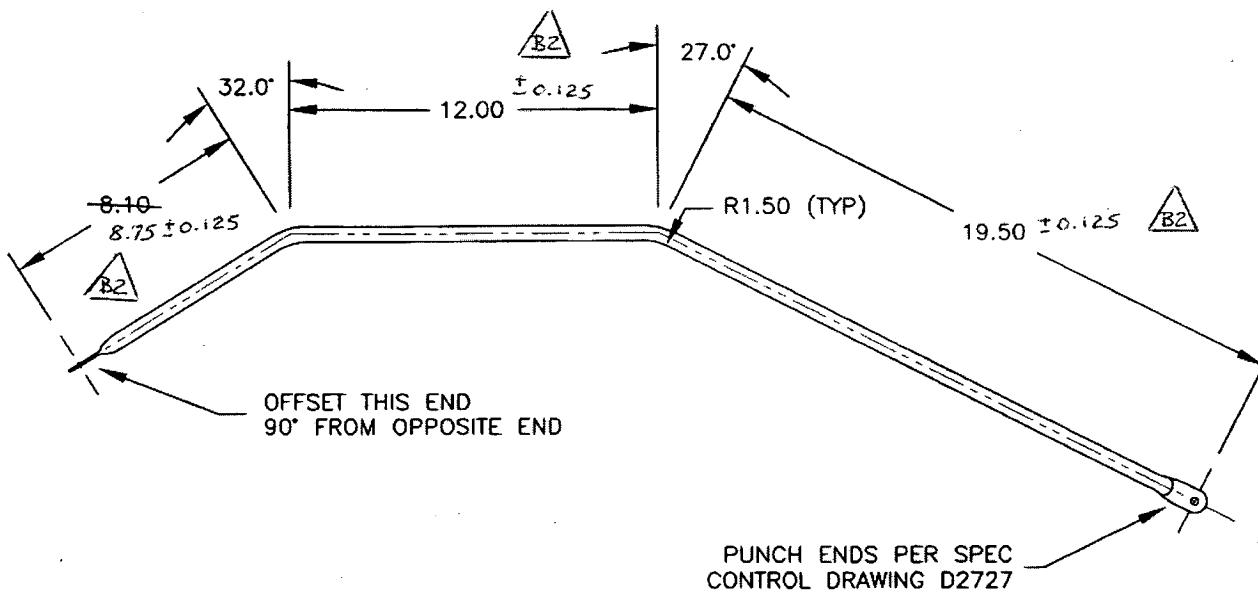
Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: ARM
Job Number: 32550		Part Number: D2012103
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION 
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION		7/6/29 SP (5)
7.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: SF230		7/6/29 SP (5)
8.0	QC21	FINAL INSPECTION/W/O RELEASE 
Comment: FINAL INSPECTION/W/O RELEASE		7/6/29 SP (5)
Job Completion		 <i>W 7/6/29</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
*							

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART**RELEASED**94/05/05
KG

DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD	
CHECKED <i>M</i>	APPROVED <i>J</i>	DRAWING NO. D2012-103	REV. B SHEET 1 OF 1
DATE 98.04.28		TITLE ARM	SCALE 1:6
A		92.06.08 NEW ISSUE	
B	GR 02.03.25	98.04.28 CHANGE ANGLES (TSR A362)	
B1	GR 05.04.27	ADD TOLERANCE : § 7.5 AND § 10 ADD FINISH	
B2			

NOTES:

1. MAKE PER TEMPLATE DT8068 (WAS DT2012-103)
2. MATERIAL: AISI 304/316 STAINLESS STEEL TUBE Ø0.500 x 0.035 WALL
3. FINISH: POWDER COAT BLACK SANOTEX (4.3.5.7) PER DART QSI 405 4.3 *(B1)*

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32520